

JOURNAL OF THE CALIFORNIA ASPHALT PAVEMENT ASSOCIATION

PAVEMENT PRESERVATION ISSUE

Protecting access to our parks through best practices in pavement preservation

INSIDE:

The Pew Charitable Trusts -Restore America's Parks initiatives

CalAPA® Covid-19 timeline

Member Profile: Tahoe Asphalt, Inc.





resident Woodrow Wilson signed the act creating the National Park Service Aug. 25, 1916. This new federal bureau in the Department of the Interior became responsible for protecting the existing 35 national parks and monuments, and the 27 yet to come. Established for the inspiration, enjoyment and education of current and future generations, the National Park Service (NPS) consists of 419 official units or sites, and 62 designated national parks. These scenic natural wonders draw more than 330 million visitors each year. NPS is second only to the Department of Defense in the amount of infrastructure it manages, with over 42,000 assets across its 400-plus sites that are overdue

for maintenance and repairs. The wear and tear from the millions of visitors take its toll on the roads and other aging infrastructure in and around the national parks. NPS' maintenance backlog is currently at a staggering \$12 billion, almost half earmarked for highpriority assets like park road projects. Russell Snyder is the executive director of the California Asphalt Pavement Association (CalAPA®), and he has long promoted the benefits of investing in our national parks. "Current projections show that investing in our national parks could create or support more than 16,500 jobs here in California and 110,169 across the country," says Snyder. "Many national parks have waited too long for these needed and backlogged repairs.

By addressing these infrastructure demands, we can better protect these national treasures from further infrastructure challenges."

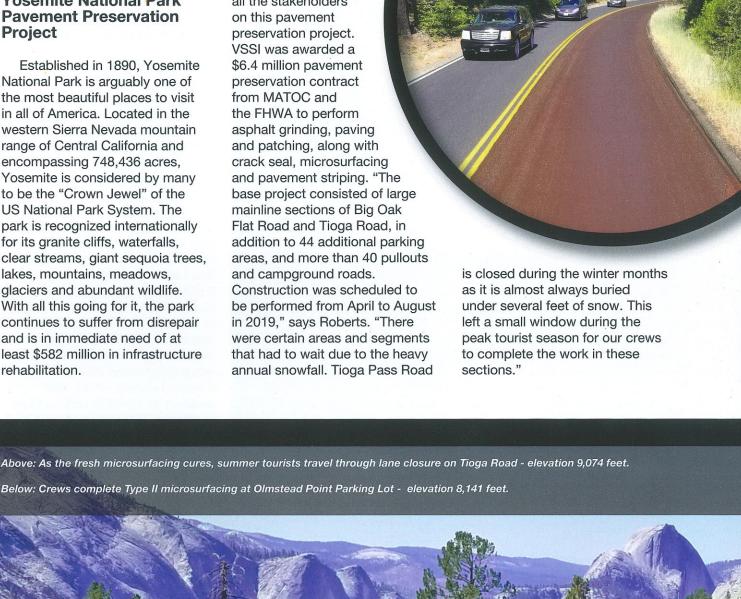
California is the home of nine national parks that include some of the world's favorite vacation destinations like Yosemite, Redwood, Seguoia and Joshua Tree National Parks. According to NPS, California has nearly \$1.9 billion in deferred maintenance projects currently on the books. VSS International (VSSI) designs, builds and installs pavement preservation systems on large and small projects for both public and private entities. As part of a Multiple Award Task Order Contract (MATOC), the Federal Highway Administration (FHWA) awarded VSSI with pavement preservation

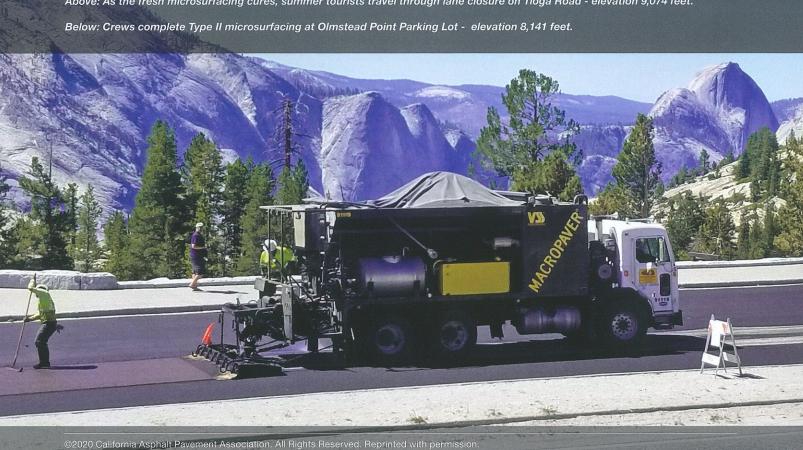
contracts for the Yosemite National Park and the Golden Gate National Recreation Area.

Yosemite National Park Pavement Preservation Project

Established in 1890, Yosemite National Park is arguably one of the most beautiful places to visit in all of America. Located in the western Sierra Nevada mountain range of Central California and encompassing 748,436 acres, Yosemite is considered by many to be the "Crown Jewel" of the US National Park System. The park is recognized internationally for its granite cliffs, waterfalls, clear streams, giant sequoia trees, lakes, mountains, meadows, glaciers and abundant wildlife. With all this going for it, the park continues to suffer from disrepair and is in immediate need of at least \$582 million in infrastructure rehabilitation.

Jeff Roberts is the senior vice president for VSSI and he worked closely with all the stakeholders on this pavement preservation project. VSSI was awarded a \$6.4 million pavement preservation contract from MATOC and the FHWA to perform asphalt grinding, paving and patching, along with crack seal, microsurfacing and pavement striping. "The base project consisted of large mainline sections of Big Oak Flat Road and Tioga Road, in addition to 44 additional parking areas, and more than 40 pullouts and campground roads. Construction was scheduled to be performed from April to August in 2019," says Roberts. "There were certain areas and segments that had to wait due to the heavy





Roberts also points out that several other areas would receive more than one construction phase. He says that this was due to traffic restrictions and congestion and the fact that many of the roadways and parking lots needed to be open to traffic within 48-hours or even on the same day. "The first step in pavement preparation is evaluating the surface and identifying areas of failure," continues Roberts. "These sections were then removed and replaced to create a sound structural surface to place microsurfacing. A crack fill treatment was also utilized to prevent water from penetrating the surface and eroding the base material, which is the foundation of the roadway." Prior to microsurfacing, it was necessary for the loose dirt and other deleterious material to be cleared from the construction area. Care was also taken to protect structures such as maintenance holes, valve boxes, drop inlets and all existing concrete work, rock walls, stone and wood curbs. There were also many historical features,

rumble strips, wheel stops, and vegetation that needed to be shielded and preserved.

Before any microsurfacing can begin, the materials are mixed and submitted to the FHWA. The mix design must conform to ISSA A 143 guidelines, show aggregate gradation values, and measure emulsified asphalt content and polymer-modifier added to the emulsion in addition to water needed mineral filler (cement) content and recommended additive percentages. The key ingredients are also sent to the federal testing facility for quality assurance purposes.

VSSI performed 714,000 square yards of microsurfacing, a polymer-modified cold-mix paving system used to remedy a broad range of issues on streets, highways and airfields. This includes the application of a graded aggregate and formulated emulsion that will bind to the existing asphalt concrete surface, creating a wearing course to protect the roadway from oxidation and traffic. "The two routes that were specific

to our microsurfacing operations, were Big Oak Flat Road and Tioga Road," says Roberts. "These two routes, also referred to as Highway 120, were designated by the Federal Highway Administration for this 2019 Yosemite preservation project."

According to Roberts, the turnouts, parking areas and campgrounds were preserved with a Macropaver 12E truck mount surfacing machine. The mainline highway sections were placed using a continuous paver, which was specified to reduce joints by continuing to apply microsurfacing as the support unit disconnects and waits for the next to arrive. The microsurfacing of Big Oak Flat Road and Tioga Road were completed using a Type 3 microsurfacing. This particular material was selected for its ability to stand up to the heavy traffic volumes the park continually experiences. The other roadways and parking areas utilized a Type Il microsurfacing, which was selected for its finer gradation and aesthetics, "Both materials were



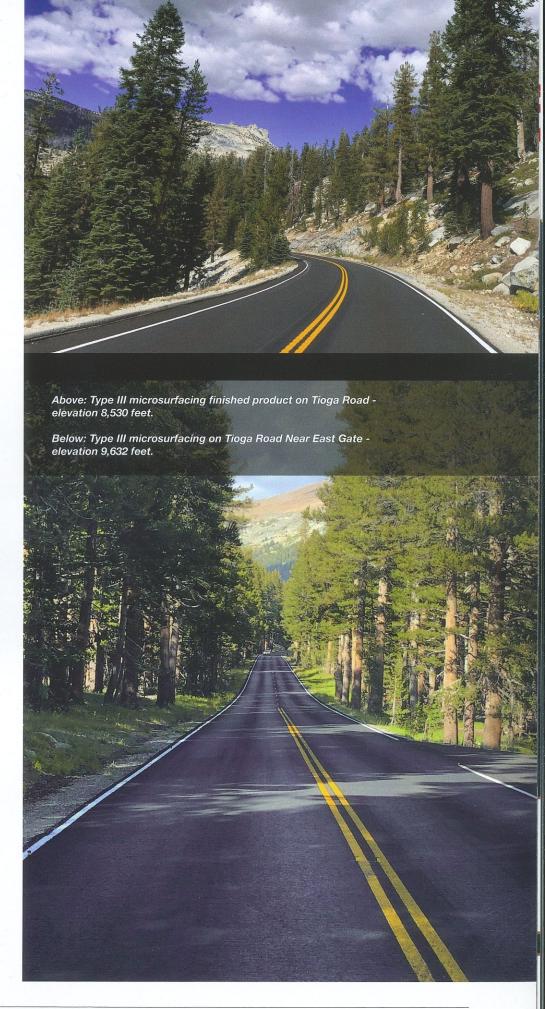
Yosemite

supplied by the George Reed Table Mountain facility. The FHWA specified this aggregate for its sound and durable properties," says Roberts. "The microsurfacing emulsion was supplied by VSS Emultech, which was the only facility within 150 miles that could meet the specific demands of this project."

Roberts says that the terrain also played a factor in the construction process. "Construction would often slow to a crawl as it passed by the construction equipment on the narrow roads," continues Roberts. "Traffic was also restricted to one lane, which slowed down the visitor's travel plans. But traffic remained open, and the crews did a great job mitigating all of the challenges."

The FHWA Standard specifications also had weather and temperature restrictions for each phase of the work. Construction was further complicated at times as snowfall and runoff caused delays in the project from start to finish. "You can't pave when the asphalt is wet and especially when runoff is flowing across the roadway," continues Roberts. "This caused delays in other phases, along with the ever-changing daily ambient temperatures."

VSSI completed its work on the Yosemite National Park Pavement Preservation Project Sept. 20, 2019. "Our work at Yosemite was a great success, and I would like to thank everyone on and off the project," concludes Roberts. "From every hard-working man and woman at VSSI to the support of the National Park Service, and FHWA who works so very hard to maintain reliable roads that bring so many wonderful visitors to Yosemite National Park."





Golden Gate National Recreation Area Pavement Preservation Project

The Golden Gate National Recreation Area (GGNRA) was established in 1972 to protect 82,027 acres of ecologically and historically significant landscapes surrounding the San Francisco Bay Area. GGNRA is managed by the National Park Service and is one of the world's largest urban parks. GGNRA is also the most visited in the United States, playing host to more than 15 million annually. The park is not located in one continuous location but is

instead spread out from southern San Mateo County to northern Marin County and includes several areas of San Francisco. GGNRA is also home to over 3,000 plant and animal species and encompasses 59 miles of bay and ocean shoreline.

In 2019, VSS International, Inc. (VSSI) was awarded a pavement preservation contract for a section of the park known as the Marin Headlands under the Federal Highway administrations Multiple Award Task Order Contracts (MATOC). The Golden Gate Pavement preservation contract tasked VSSI with providing asphalt repairs, crack filling, striping

removal, type II microsurfacing, and replacement of permanent delineation on 15 miles of roadways and 50 parking lots. Once again, VSSI vice president, Jeff Roberts, was involved with the administration and day to day operations on this project. "The intent and purpose of pavement preservation products are to provide a wearing surface to extend the pavement's life. Pavement patching and crack fill were performed on failed or failing areas," says Roberts. "Pavement patchwork was completed in areas that were distressed and showing signs of failure to a depth of 4 to 10 inches." The full depth of the

Golden Gate

asphalt was removed, the base was compacted, a geogrid fabric was placed, and then the hot mix asphalt was replaced on top of the material."

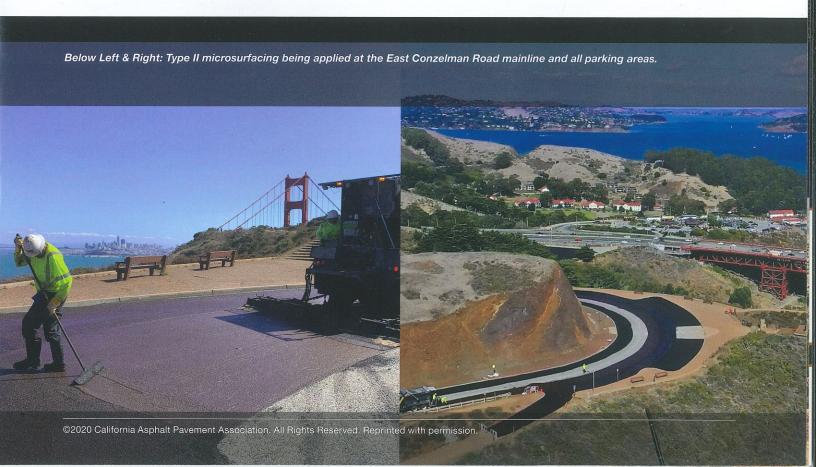
Following patch paving, crack fill was used on the areas where the base structure of the road was still intact, but according to Roberts, the AC was showing signs of distress. "Cracks were filled with a hot rubberized sealant to prevent moisture from entering through the road and eroding the stable road base. Patch paving, crack fill and removal of thermoplastic pavement markings is an absolute necessity for the success of any pavement maintenance project," continues Roberts. "Following the preparation work, microsurfacing was placed, with a specifically graded aggregate designed to meet the type II gradation specifications." Roberts says that one of the advantages of microsurfacing is the quick set that allows for faster openings to traffic. The other

benefit is that it can be stacked, allowing for multiple course applications. "We were able to create a formula and mix design that allowed for workability and still meet the standards within the specifications," continues Roberts.

With an average of 41,000 people visiting GGNRA each day, traffic control was extraordinarily challenging and required more attention than usual. VSSI scheduled and implemented the project with minimal disruption to the park operations or visitors by applying a rigorous traffic control program and maintaining a dedicated traffic control supervisor with an average of eight flaggers each day. There were also 50 parking lots to manage, requiring VSSI to continually communicate with the park service, FHWA, and the public through notification of all affected parties in advance of operations. Ecological guidelines and procedures were also strictly adhered to in order to mitigate any negative impact from the

construction operations. This included sanitizing the equipment before on-site mobilization to assure that no invasive species were brought into the recreation area. Additionally, a strict water pollution control plan was followed to prevent all runoff from stored materials.

Environmental protection of the park ecology is only one aspect of the quality control measures that are required by the FHWA on National Parks projects. VSSI also hired an engineering firm to perform and implement quality control. During construction, the quality control manager has the responsibility of sampiling and testing the aggregate gradation for the microsurfacing. Test results need to be turned around and reports submitted within 24 hours. Additionally, compaction testing for the asphalt repairs and verifying the patch's depth before replacing with asphalt concrete was performed.





Roberts says that it was crucial to complete the Conzelman Road and McCullough Road sections within 48 hours to ensure minimal inconvenience to all park visitors. "Conzelman West was also a complete closure and included a winding 3-mile, one-lane road that runs along the Pacific Ocean shoreline at an 18 percent grade," says Roberts. "Our confident, cautious, and experienced road crew utilized our VSS Macropavers to complete this challenging and difficult section." Other challenges included weather affected by the moist, warm Pacific Ocean breezes that brought condensation, fog and even rain. "Our crews were always looking to be flexible with their schedule, performing much of the microsurfacing in the afternoon after the fog dissipated," continues Roberts. "There were numerous challenges, but our team members showed their tremendous ability to, once again, deliver the job on time."

According to Roberts, VSSI completed 15 miles of roadway, along with several parking lots, utilizing 2,200 tons of aggregate and 350 tons of microsurfacing emulsion. Black aggregate was supplied by George Reed Table Mountain, allowing for an aesthetically pleasing dark surface designed to last for years. "Parking lot resurfacing in areas like Muir Beach were particularly remarkable when one considers the amount of tedious handwork involved and the fact that we were mandated to have the parking lot open to the public within the same day," continues Roberts. We also created a temporary bike lane on Conzelman East using delineators while waiting for the new drawings. After receiving the reconfigurations plans, we

proceeded to complete the permanent bike lane striping. We also continued to sweep throughout Fleet Week to ensure the safety of the traveling public. We then completed the remaining miscellaneous items on the contract, and the National Park Service accepted the job. Another great project made possible through the dedication and cooperation between VSSI, the FHWA and NPS."

Brian Hoover is co-owner of Construction Marketing Services, LLC, and editor of CalContractor Magazine.

Editor's Note: The following VSS International employees contributed to this article: Matt Ferguson, construction manager; Scott Youngren, project manager; Mike Harrison, project manager, Sayed Hekmatullah, project manager and Jeff Roberts, senior vice president.

LAKE MEAD NATIONAL RECREATION AREA PAVEMENT PRESERVATION PROJECT – PHASES 1 & 2

Completion Date: May 2020



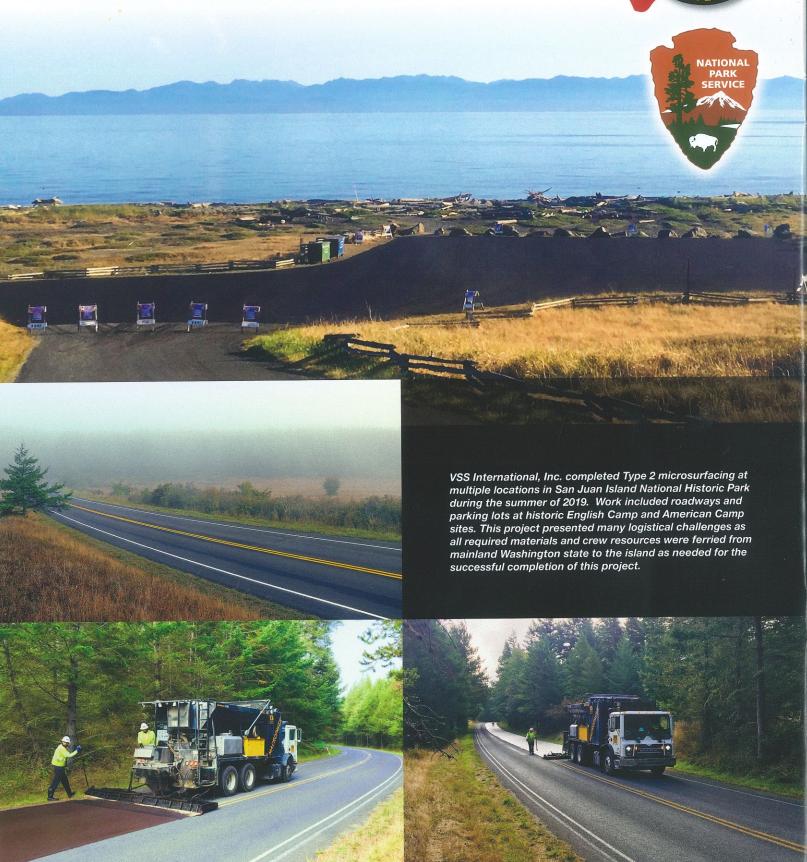




SAN JUAN ISLANDS PAVEMENT PRESERVATION – NATIONAL HISTORICAL PARK

Owner: National Parks Service
Location: San Juan Island, Washington
Completion Date: December 2019





VSS INTERNATIONAL, INC.

IS THE PROUD RECIPIENT OF THE FOLLOWING AWARDS AND RECOGNITION:

INTERNATIONAL SLURRY SURFACE ASSOCIATION – ISSA PRESIDENT'S AWARD FOR EXCELLENCE:

2020 Caltrans District 7 Pacific Coast Highway Pavement Preservation Project in Los Angeles County
2019 City of Apple Valley, CA – Annual Pavement Preservation Project
2014 County of San Diego, CA – Countywide Slurry Seal Project No. 1018359
2013 County of Mendocino, CA – Multi-Layer Rehabilitation Project
2012 County of Santa Barbara, CA – Countywide Preventive Maintenance Project

INTERNATIONAL SLURRY SURFACE ASSOCIATION – PRESERVATION PERFORMANCE AWARD:

2015-2019 City of Scottsdale Pavement Preservation & Surface Treatments Projects

WESTERN REGIONAL ASSOCIATION FOR PAVEMENT PRESERVATION – EXCELLENCE IN CONTRACTING AWARD:

2019 Pacific Coast Highway – Route 1 Partnership with Caltrans District 7, Los Angeles

ASSOCIATION OF GENERAL CONTRACTORS, ARIZONA CHAPTER – PAVEMENT PRESERVATION PROJECT OF THE YEAR:

2019 City of Scottsdale Pavement Preservation & Surface Treatments Project

ASPHALT EMULSION MANUFACTURING ASSOCIATION – EXCELLENCE IN MANUFACTURING AWARD:

2020 Manufacturing Excellence - VSS Emultech, West Sacramento, California





























MICRO SURFACING

SLURRY SEAL

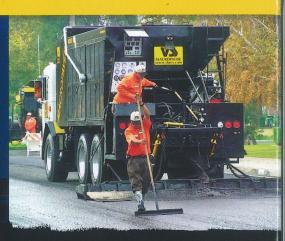
FIBER SEAL

ASPHALT RUBBER

CHIP SEAL

CAPE SEAL

CRACK SEAL



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